



Pollution Incident Response Management Plan (PIRMP)

Aluminium Specialties Group Pty Ltd. (Alspec)

3 Alspec Place


Eastern Creek NSW 2766

33.808390 S, 150.849618 E

POLLUTION INCIDENT RESPONSE MANAGEMENT PLAN

LICENCE NUMBER: 12454

Approved by: **Matthew Worang**
Position: **Sydney Branch Manager**

Signature: 
Date: 27/06/2025

PURPOSE:

Aluminium Specialties Group Pty. Ltd (Alspec) holds an Environment Protection Licence with the NSW Environment Protection Authority (EPA) for 3 Alspec place, Eastern Creek. As per the *Protection of the Environment Operations Act 1997* (the POEO Act), the holder of an Environment Protection Licence must prepare, keep, test and implement a pollution incident response management plan (PIRMP) that complies with Part 5.7A of the POEO Act in relation to the activity to which the licence relates.

If a pollution incident occurs in the course of an activity so that material harm to the environment (within the meaning of section 147 of the POEO Act) is caused or threatened, the person carrying out the activity must **immediately** implement this plan in relation to the activity required by Part 5.7A of the POEO Act.

A copy of this plan is to be kept on site and likewise available to the public via Alspec's website <https://www.alspec.com.au/assets/Pollution-Incident-Response-Management-Plan-EasternCreek.pdf>

Environment Protection Licence (EPL) Details

Name of licensee: (including ABN)	Aluminium Specialties Group Pty. Ltd (Alspec). ABN: 63001252259
EPL number:	12454
Premises name and address:	Alspec, 3 Alspec place, Eastern Creek NSW 2766
Coordinates:	33.808390 S, 150.849618 E
Company or business contact details	Name: Matthew Worang Position or title: Branch Manager Business hours contact number/s: 02 9834 9500 / 0402 181 115 After hours contact number/s: 0416 290 505 Email: mworang@alspec.com.au
Website address:	www.alspec.com.au
Scheduled activity/activities on EPL:	Metallurgical Activities
Fee-based activity/activities on EPL:	Metal waste generation / >5.00 – 100.00 / T annual volume of waste generated or stored

Pollution incident – person/s responsible

PIRMP activation	Name of persons responsible: Matthew Worang / Dean Angeleski Positions: Branch Manager / Operations Manager Business hours contact number/s: 02 9834 9500 After hours contact number/s: 0416 290 505 / 0490 298 660 Email: mworang@alspec.com.au / dangeleski@alspec.com.au
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Pollution incident – person/s responsible, continued

Notifying relevant authorities

Notification should be made by a person with an appropriate level of authority within the company.

Name: Matthew Worang
Position or title: Branch Manager
Business hours contact number/s: 02 9834 9500 / 0402 181 115
After hours contact number/s: 0416 290 505
Email: mworang@alspec.com.au

Managing response to pollution incident

Name of person responsible: Dean Angeleski
Position: Operations Manager
Business hours contact number/s: 02 9834 9500
After hours contact number/s: 0416 290 505 / 0490 298 660
Email: dangeleski@alspec.com.au

Notification of relevant authorities

Notification of the relevant authorities will be dependent on the nature and severity of the incidents/events. Listed below are the relevant authorities for possible notification.

1. **In the unlikely event of an emergency, Fire & Rescue NSW and/or Rural Fire Service as applicable – 000 (First Notification)**
2. EPA – 131 555
3. SafeWork NSW – 131 050
4. NSW Health – Blacktown Hospital – 02 9391 9000
5. Blacktown Council – 02 9839 6000

Notification of relevant authorities, continued

Fire & Rescue NSW / Rural Fire Service – Fire Brigade Rooty Hill (For non-emergencies)	Contact number/s:	02 9832 4433
EPA NSW	Contact number/s:	131 555
NSW Health Ministry of Health Blacktown Hospital Mouth Druitt Hospital	Relevant Area Health Service: Contact number/s:	02 9391 9000 02 9881 8000 02 9881 1555
For Infectious Diseases Penrith Public Health Unit	Contact number/s:	02 4734 2022

(Nepean Blue Mountains LHD)
PO Box 63, Penrith 2751

**After hours
(Westmead Hospital)**

**Ask for Public Health
Officer on Call**

02 4734 2000

SafeWork NSW

Contact number/s:

131 050

Local Authority. Blacktown Council

Contact number/s:

02 9839 6000

Any other identified organisation or agency requiring notification (if applicable)

Contact number/s:

Service NSW

13 77 88

Sydney Water

13 20 90

Water NSW

1300 662 077

Department of Planning Industry and Environment

1300 305 695

Relevant Third-Party Contacts

Notification of neighbours and the local community

Branch Manager or his appointed authorised person to notify neighbours via a phone call.

Vitex Pharmaceuticals – 4 Alspec Place, Eastern Creek, NSW 2766 - Phone: 02 9098 3333

Ontex Manufacturing Australia – 1 Alspec Place, Eastern Creek, NSW 2766 - Phone: 02 9832 5300

Description and likelihood of hazards

Description of the possible hazards to human health or the environment associated with the business' activities:

Metal Etch 295NF

- Acute toxicity (Oral): Category 2
- Acute toxicity (Inhalation): Category 3
- Acute toxicity (Dermal): Category 1
- Skin corrosion/irritation: Category 1A
- Serious eye damage/eye irritation: Category 1

Oxsilan AL0510

- Acute toxicity: Cat. 5 (Oral)
- Skin corrosion/irritation: Cat. 2
- Serious eye damage/eye irritation: Cat. 2A

Oxsilan 9950

- Skin corrosion/irritation: Cat. 1A
- Serious eye damage/eye irritation: Cat. 1

Likelihood of any such hazards occurring:

- Unlikely impact on containers from forklift causing the release of chemicals (Note: Area where IBCs are stored are bunded or are on a spill containment pallet)
- Unlikely structural failure of the pre-treatment tanks causing the release of the chemicals (Note: Area is bunded)

Pre-emptive actions to be taken

To prevent the occurrence of any incident i.e. spills or damage to plant, equipment or environment, Alspec undertakes the following:

- Reviews and evaluates its use of chemicals and where possible, utilises more environment-friendly/safer chemicals e.g. changed from chrome-based to chrome-free pre-treatment chemicals
- Ensures the regular maintenance of equipment through qualified third-party providers
- Training of relevant staff on the use of the crane and forklift
- Staff conduct pre-operational checks prior to the use of crane and forklift
- Staff performs regular housekeeping to eliminate/minimise waste in and around the bunded areas and drains
- Staff are trained on the use of the spill kits which are inspected regularly and located near the sources of the hazards
- Relevant Safety Data Sheets (SDS) are accessible to staff in the immediate area and also through the online system Donesafe
- Ensures that suppliers of chemicals used are accredited and inducted on site

Inventory of pollutants

Listed below are the chemicals used and stored on site

Location	Max. Quantity	Contents	Comments
Pre-treatment area and tank room	6,000 litres	METALL ETCH 295NF Acidic Aluminium Etch Cleaner (In solution with DI water)	
Pre-treatment area and tank room	6,000 litres	OXSILAN AL 0510 Silane based liquid pre-treatment (In solution with DI water)	
Pre-treatment area and tank room	Included in above	OXSILAN 9905 Additive (In solution with DI water)	
Pre-treatment area and tank room	200 litres	OXSILAN 9950 & OXSILAN 9960 additives	
Various areas around the powder coat line	15,000 kilos	Powder Coat Paint	
Back hard stand area	15,000 kgs (2 x 7500 kgs)	LPG tank (above ground)	
Back hard stand area	18 bottles of 15kgs	LPG gas bottles	

Safety equipment

Spill kits

- 1 wheeled bin universal and chemical use Tank area (Chemical Treatment Area)
- 2 wheeled-bin universal and chemical use Pre-treatment area (Inside)
- 1 wheeled-bin universal and chemical use Front apron (Despatch)
- 1 wheeled-bin universal and chemical use Back apron (Receiving)

Stormwater Drains - Location

- 2 stormwater drains at the rear apron (eastern side) with sediment traps

Communicating with neighbours and the local community

In the unlikely event of the identification of the possible negative/harmful impact of the premises' activities, Alspec will immediately notify the relevant neighbouring premises and/or local community as soon as reasonably practicable.

Any query specific to the premises' activities can be addressed to the Branch Manager or through info@alspec.com.au

Minimising harm to persons on the premises

Staff on site are inducted on the various activities/operations on site including those that relate to the paintline and associated chemicals used.

Only inducted and authorised staff are allowed in the paintline area.

Mandatory personal protective equipment (PPE) are provided to staff.





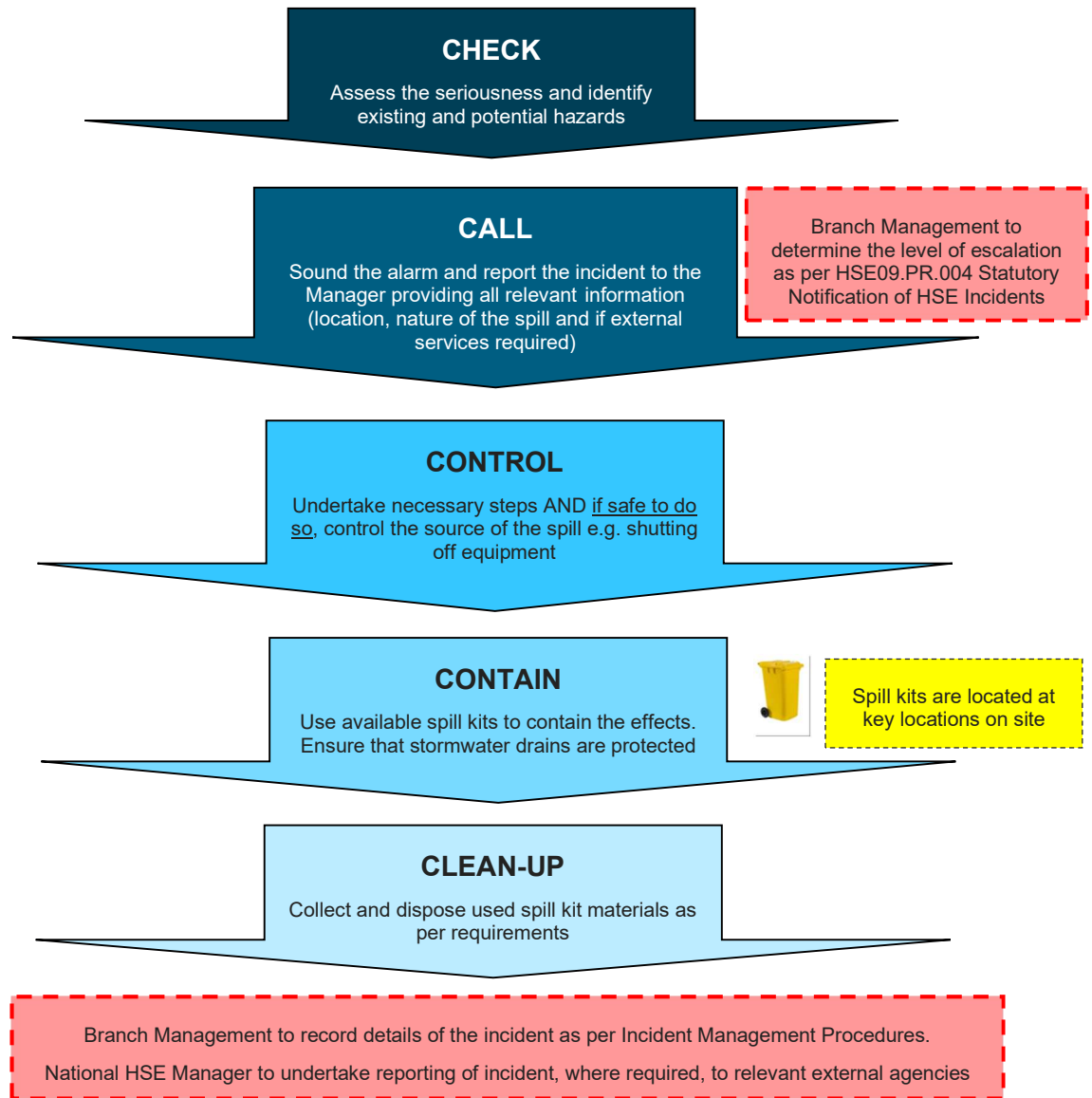
Pollution Incident Response Management Plan – Alspec Version 2025

Actions to be taken during or immediately after a pollution incident

Alspeg has developed HSE09.PR.001 HSE Incident Management and Emergency Management Procedures to ensure that appropriate responses are undertaken for specific incidents.

Also in place is HSE08.PR.002 Chemical Management Procedure to further mitigate any risks associated in the use, transport and storage of chemicals. Relevant Safety Data Sheets (SDS) are retained on site and a chemical register is also available on the online system Donesafe.

Spill Response Procedure



Develop a detailed description of how any identified risk of harm to human health will be reduced, including (as a minimum) by means of early warnings, updates and the action to be taken during or immediately after a pollution incident to reduce that risk:

See above in Spill response procedure

Identify any actions to be taken in combating the pollution caused by the incident and how any clean-up and associated funding resulting from an incident will be undertaken:

See above in Spill response procedure

Coordinating with persons

Any coordination and notification in relation to any incident and/or this plan will be coordinated through the Branch Manager in consultation with the following:

- Managing Director
- National Warehousing & Projects Manager
- National Manufacturing and Transport Manager
- National HSE Manager

Identification of specific information to be communicated dependent on the type/nature of the event or concern.

Staff training

Training for all relevant staff on the specifics of this plan and associated procedures are to be undertaken annually or as deemed necessary i.e. post an actual event or due to changes in equipment or processes which increase the potential risk levels. Training may include but are not limited to the following:

- Toolbox talk on the specifics of this plan
- Use of the spill kits
- Warden training

This plan is to be tested annually through a “mock” incident response drill or a desk-top exercise. Records of the drills or exercises are to be maintained and lessons learned communicated.

Testing and updating of the PIRMP

Date tested	Tested by	Details of test	Finding of test, including issues identified	Next scheduled testing date
27/06/2025	John Abraham Daniel Fletcher Michael Icaro Ben Aualitia David Mitchell Orestes Castillo Jordan Tamala	Simulation: Chemical spill caused by puncture from collision between paintline basket and chemical container. Spill response protocol was executed	<ul style="list-style-type: none"> The team is well aware of the response procedures and the location of spill kits Stormwater drains clean & unobstructed Adequate spill containment on site In addition to the SDS book, provide SDS for the specific chemical at its storage location to avoid confusion. Display spill response flowchart on notice boards Consider getting truck licence for Daniel Fletcher, Ben Aualitia & John Abraham in case trucks need to be moved while drivers are out. 	27/06/2026
28/06/2024	Graham Lee Peter Lino Mark Lockhart Michael Icaro Jordan Tamala Orestes Castillo Brendon Richards David Mitchell	Simulated Acid Spill – Metal Etch spilt when moving container using forklift.	<ul style="list-style-type: none"> Unsealed spill kit next to basket drying oven. PPE buried under the pads - must be the first thing visible when you open the spill kit. Update layout- indicate location of spill kits No spill response exercise in the PM Shift Spill kit capacity:240L x 5, additional spill equipment needed. Stormwater drain along Wallgrove Rd. fence line must be kept clear of materials at all times. 	27/06/2025
05/05/2023	Graham Lee Peter Lino John Abraham Ryan Higgins Aman Pillay Craig Korzeniowski	Team walked through simulated acid spill in chemical treatment area. Followed procedure	Chemical spill kit missing from Chemical Treatment Area. Drains not noted in map. Training not regularly completed. Log Annual Spill Training into Branch Calendar Additional Bunding – Rear Treatment Area Confirm Housekeeping Areas of Responsibilities – Meet with Ryonex	21/06/2024

Discuss alone Ryonex Staff Member onsite
 Possible chemical exposure, First Aid Kit in Treatment Area
 Update diagram to demonstrate drains on site map
 Locate copy of SDS if treatment area in a waterproof cupboard
 Add Donesafe to phone to make sure tech logs in when on site
 Repair roller shutter door to operate by motor or by chain

28/06/2022	Samantha Marshall Daniel Fletcher Ryan Higgins Aman Pillay Craig Korzeniowski	Desktop simulation – Burn off oven Catches fire Actions taken by the team – Turn off main gas switch Evacuate the area Contact Fire brigade Set up bunded area to catch water/sludge Once area deemed safe and controlled by the fire brigade and site manager, notify furnace company to assess damage and begin investigation on what went wrong Burn off oven will be tagged out during this process	Possible areas for improvement are Implement regular training on incident response Ensure debris/product not stacked up around the oven Ensure there is a fire warden identified at the back of the warehouse Extend training to the whole team located at the area	21/06/2023
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PIRMP Update details

Date of Update	Reason for update	Details of updates	Date the updated version uploaded to website	Date of completion
27/06/2025	Staff changes and detail update	New Branch Manager, New Operations Manager, Annual Training	27/06/2025	27/06/2025

28/06/2024	Staff changes & annual exercise	New Branch Manager, New Operations Manager and annual training	28/06/2024	28/06/2024
05/05/2023	Staff changes and detail update	New Acting Branch Manager, New Operations Manager. Drain detail added to map	12/05/2023	12/05/2023
15/05/2020	Updated PIRMP to the new EPA format	Contact details, map and pollutant inventory updated	15/05/2020	22/05/2020